

Surface Preparation Comparative Chart

	NACE	SSPC	ISO 8501-1	BSI BS 7079
Solvent Cleaning		SSPC-SP-1		
Hand Tool Cleaning		SSPC-SP-2	St 2 or St 3	Identical to ISO St (2 or 3)
Power Tool Cleaning		SSPC-SP-3	St 2 or St 3	Identical to ISO St (2 or 3)
Power Tool Cleaning To Bare Metal		SSPC-SP-11		
Flame Cleaning		SSPC-SP-4	F1	Identical to ISO F1
Pickling		SSPC-SP-8		
White Metal	NACE No.1	SSPC-SP-5	Sa 3	Identical to ISO Sa 3
Near-White Metal	NACE No.2	SSPC-SP-10	Sa 2 1/2	Identical to ISO Sa 2 1/2
Commercial	NACE No.3	SSPC-SP-6	Sa 2	Identical to ISO Sa
Brush-Off	NACE No.4	SSPC-SP-7	Sa 1	Identical to ISO Sa 1
Water Blasting	NACE No.5	SSPC-SP-12		